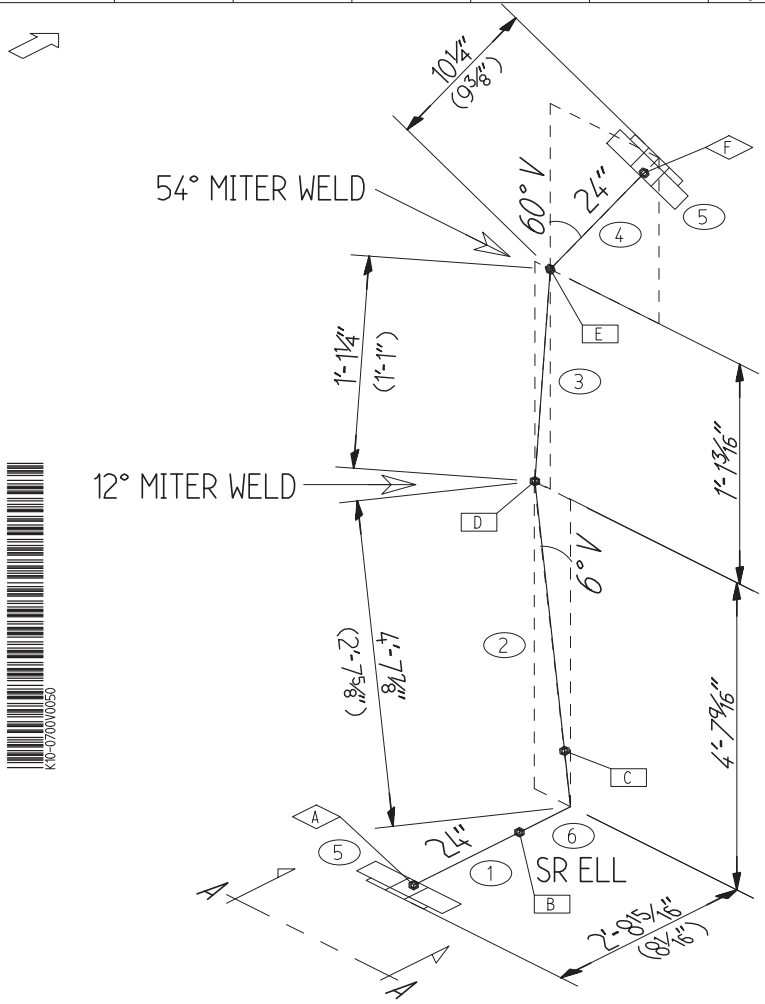
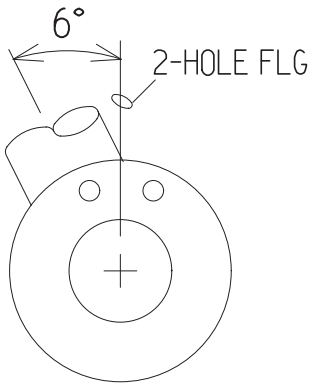
CUT	FIT	FAB	DIM	VISUAL	NDE	HYDRO	SHIP	www.Acornpipe.com Heat Numbers



NOTE:
-ALL DIMENSIONS SCALED



SECTION A-A

ITM	QTY	A53-B ERW Pipe	
1	1	24" Std(.375) BE x PE	8 1/16"
2	1	24" Std(.375) BE x Mitr/Bev(6) <2'-5 3/16>	2'-7 5/8"
3	1	24" Std(.375) Mitr/Bev(6) x Mitr/Bev(27) <-1 5/16 i.e. negative>	1'-1"
4	1	24" Std(.375) Mitr/Bev(27) x PE <-2 1/2 i.e. negative>	9 3/8"
		A105 Flanges	
5	2	24" 150# RF Slip-On Flange	
		A234-WPB Fittings	
6	1	24" 90 1.0d SR Elbow	Std
		LABOR	
2		24" Std Buttweld CS Group 0	
2		24" Std Miter Weld CS Group 0	
2		24" Slip-On Weld 150# CS Group 0	
4		24" Std Cut End CS Group 0	
2		24" Std Bevel End CS Group 0	
4		24" Std Mitre Cut CS Group 0	
4		24" Std Mitre Bevel CS Group 0	
2		24" Flange Prot. 150#	

WELDS	WELDERS
A-24"S-0	
B-24"BW	
C-24"BW	
D-24"MTR	
E-24"MTR	
F-24"S-0	

Q.C.I. BY:	DATE:
COMPLETE BY:	DATE:

RT	MT	PWHT NONE	PIPE SPEC CS-3	SURF AREA 77.4 sq ft	JOB CODE	PAINT
PT	VISUAL	HYDRO	FAB CODE B31.3	SERVICE	REF DRG IM-02	REV. 0

4 buttwelds

WELD PROC.	2" & LARGER 311

REVISIONS	BY	CHK	DATE

DRN	DAC
DATE	2011-01-31
CHK	
APP	
	2011-02-18

Piping Service Inc.
100 County Trunk KK
Kaukauna, WI 54130
(920) 734-1666
www.pipingservice.com

CLIENT PIPING SERVICE, INC P.O.No.

PROJECT

SPOOL 24-BLOWER-01-A REV. 0 SHEET 1 of 1

DIA-INS	WEIGHT
153.6	1195 lb
JOB No.	CONTROL No.
10-070	V0050

K10-0700V0050